

NOTES:

1) MATERIAL: AISI 1018/1020/1025 CARBON STEEL OR AISI 4140 ALLOY STEEL

2) HEAT TREAT: N/A

3) FINISH: ZINC PLATE PER ASTM B633 SC 2 TYPE 2 (BLACK CHROMATE CONVERSION COATING)


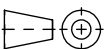
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: 0.005 TO 0.010

7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK TOOL P/N, "RBW6521A00138-W142N-3T", AS SHOWN

8) DIMENSIONAL LIMITS APPLY AFTER PLATING

A	UPDATE DRAWING TEMPLATE REFER TO CAR 20-365 FOR LIST OF CHANGES MADE		20-515	KPT
REV.	DESCRIPTION		ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	KPT			
CHECKED	SAD	TOOL P/N		REV. A
MFG. APPR.	FK	RBW6521A00138-W142N-3T		SHEET 1 OF 1
APPROVED			TITLE	SCALE
DATE 20.03.12			SUPPORT TOOL	NTS 
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